

46

7.75

DART AEROSPACE LTD	Work Order:	19797
Description: Saddle Kit	Part Number:	K10003
	Qty:	8
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty																																																																															
1	DC	Issue Traveller	KJ	03.10.22	8																																																																															
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0119 D204-635-011 WK 44 KJ/JF	JF	03.10.31	8																																																																															
3	ST	Pick: <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>24</td> <td>D2570</td> <td>Bushing</td> <td>B19217</td> </tr> <tr> <td>1</td> <td>D2571</td> <td>Saddle</td> <td>B19797A</td> </tr> <tr> <td>1</td> <td>D2572</td> <td>Saddle</td> <td>B19797A</td> </tr> <tr> <td>1</td> <td>D2573</td> <td>Saddle</td> <td>B19886</td> </tr> <tr> <td>1</td> <td>D2574</td> <td>Saddle</td> <td>B19886</td> </tr> <tr> <td>1</td> <td>D2736-1</td> <td>Bracket</td> <td>B19160</td> </tr> <tr> <td>1</td> <td>D2736-3</td> <td>Bracket</td> <td>B16871</td> </tr> <tr> <td>4</td> <td>D2747</td> <td>Socket Head Set Screw</td> <td>B11633</td> </tr> <tr> <td>2</td> <td>D2876</td> <td>Spacer</td> <td>B19162</td> </tr> <tr> <td>2</td> <td>D2877</td> <td>Spacer</td> <td>B116925</td> </tr> <tr> <td>1</td> <td>D2968-041</td> <td>Tow Ring</td> <td>B19227</td> </tr> <tr> <td>16</td> <td>AN4-6A</td> <td>Bolt - m13735</td> <td>m11931</td> </tr> <tr> <td>4</td> <td>AN4-46A</td> <td>Bolt</td> <td>m13943</td> </tr> <tr> <td>8</td> <td>AN4-51A</td> <td>Bolt-m3456-m13943</td> <td>m131054</td> </tr> <tr> <td>8</td> <td>AN6-12A</td> <td>Bolt</td> <td>m13431</td> </tr> <tr> <td>32</td> <td>AN960JD416</td> <td>Washer</td> <td>m13356</td> </tr> <tr> <td>8</td> <td>AN960JD616</td> <td>Washer-m13265</td> <td>m13458</td> </tr> <tr> <td>1</td> <td>AN970-4</td> <td>Washer</td> <td>m131054</td> </tr> <tr> <td>29</td> <td>MS21042L4✓</td> <td>Nut (or MS21042-4)</td> <td>m12620</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B19217	1	D2571	Saddle	B19797A	1	D2572	Saddle	B19797A	1	D2573	Saddle	B19886	1	D2574	Saddle	B19886	1	D2736-1	Bracket	B19160	1	D2736-3	Bracket	B16871	4	D2747	Socket Head Set Screw	B11633	2	D2876	Spacer	B19162	2	D2877	Spacer	B116925	1	D2968-041	Tow Ring	B19227	16	AN4-6A	Bolt - m13735	m11931	4	AN4-46A	Bolt	m13943	8	AN4-51A	Bolt-m3456-m13943	m131054	8	AN6-12A	Bolt	m13431	32	AN960JD416	Washer	m13356	8	AN960JD616	Washer-m13265	m13458	1	AN970-4	Washer	m131054	29	MS21042L4✓	Nut (or MS21042-4)	m12620	03-11-10	8
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/11/18	8																																																																															
5	PK	Pack per PPP K10003	JF	03-11-18	8																																																																															
6	AC	Cost / part: \$ 34.62	SC	03-11-18	8																																																																															
7	DC	Close W/O \$ 34.62 Inspection Level 21	JF	03.11.20	8																																																																															

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	JF

RELEASED
03.01.16

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
		Initial							

PAR#: _____

Fault Category: _____

DQA: _____

Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 21, 2003
01:09 pm

Work Order No : 0019797
 Project Name : *K10003
 Project For : WK346
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 10-21-03
 Est Finish Date : 11-06-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden :	0.00	0.00	0.00		
=====		=====	=====		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00